

R10 Specification Clauses

Product	"Sentinel" Direct Fix Deepflow Half Round Gutter System
Manufacturer	ARP Ltd Unit 2, Vitruvius Way Meridian Business Park Braunstone Leicester LE19 1WA ph. 0116 289 4400 Web. www.arp-ltd.com
Specification	"Sentinel" Direct Fix Deepflow Half Round Gutter System Manufactured from Aluminium Alloy 6063 T6 to BS1474: 1972 Size - 125 x 100mm
Finish	Mill Finish Aluminium or Polyester Powder Coated to RAL_____ or BS_____ (delete where applicable) Materials to have factory applied Polyester Powder Coat to all significant surfaces
Fitting	Gutter to be secured via predrilled holes at 750mm centres with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Angles to be secured via the two predrilled holes on rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Outlets to be via the predrilled hole in rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Expansion gaps of 3-4mm to be left between butt ends
Outlets	Outlets to suit Ø63mm or 76mm or 101mm Circular or 63mm or 76mm or 101mm Square or 101x76mm Rectangular "Colonnade" downpipes (delete where applicable)
Jointing	Joints to be made by applying two beads of Arbosil 1096 Low Modulus Sealant onto each side of the joint, offer up the Union Connector and secure using M6 x 20mm aluminium bolts, neoprene washers and nuts Full fitting instructions to be supplied with delivery