

**R10 Specification Clauses**

**Product** "Colonnade" Security Downpipe System

**Manufacturer** ARP Ltd  
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**Specification** "Colonnade" Security Joint Downpipe System  
Manufactured to BS2997 (EN612) from extruded 6060 T4 to BS1474: 1972  
Profile - Round or Square (delete applicable)  
Size - Ø 83mm or 108mm or 83 x 83mm or 108 x 108mm (delete where applicable)

**Finish** Mill Finish Aluminium or Polyester Powder Coated to RAL\_\_\_\_\_ or  
BS\_\_\_\_\_ (delete where applicable)  
Materials to have factory applied Polyester Powder Coat to all significant surfaces

**Fitting** Installation must always be from base of pipe and start with a "Colonnade" Shoe or  
Drain Connector or Offset  
To be fitted with "Colonnade" hidden brackets at 2m Maximum centres in  
accordance with BS 8230 and to be fastened to substrate with 5mm x 50mm  
stainless steel screws

**Access** To be provided at the base of each downpipe, for maintenance purposes, in  
accordance with BS EN 12056-3:2000  
"Colonnade "Circular Flushjoint Shoe or Access Pipe are acceptable