

R10 Specification Clauses

Product "Britannia" Circular Downpipe System

Manufacturer ARP Ltd
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Specification "Britannia" Circular Cast Iron Downpipe System
Traditional Sand Cast Manufactured to BS460: 1964
Size - Ø 2 1/2 or 3 or 4 inch (delete where applicable)
Eared pipe or Non Eared Pipe (delete where applicable)

Finish Supply Primed to be finished on site in accordance with paint manufacturers recommendations or ARP Factory applied paint system to RAL_____ or BS_____ (delete where applicable)
Materials to have finished coating to all significant surfaces

Fitting Eared pipe to be secured to substrate using 75mm or 100mm Pipe Nails or M8 75mm Hex head mild steel coach screws (deleted where applicable) at maximum 2m centres in accordance with BS 8230

Non Eared pipe to be secured via standard Earbelt or Holderbat (deleted where applicable) to substrate using 75mm or 100mm Pipe Nails or M8 75mm Hex head mild steel coach screws (deleted where applicable) at maximum 2m centres in accordance with BS 8230

Hoppers Britannia Hopper Heads Choice (suitable pipe sizes listed delete where applicable)

Hopper type	Pipe choice
No1 Flat Back	Ø 2 1/2 or 3 or 4 inch
No1 Corner	Ø 2 1/2 or 3 or 4 inch
No2 Flat Back	Ø 2 1/2 or 3 or 4 inch
No3 Flat Back	Ø 2 1/2 or 3 or 4 inch

Access To be provided at the base of each downpipe, for maintenance purposes, in accordance with BS EN 12056-3:2000
"Britannia" Shoe or Access Pipe are acceptable