

**R10 Specification Clauses**

<b>Product</b>	"Britannia" Beaded Half Round Cast Iron Gutter System
<b>Manufacturer</b>	ARP Ltd Unit 2, Vitruvius Way Meridian Business Park Braunstone Leicester LE19 1WA ph. 0116 289 4400 Web. <a href="http://www.arp-ltd.com">www.arp-ltd.com</a>
<b>Specification</b>	"Britannia" Beaded Half Round Cast Iron Gutter System Traditional Sand Cast Manufactured to BS460: 1964 Size - 4.5 inch or 5 inch or 6 inch (delete applicable)
<b>Finish</b>	Supply Primed to be finished on site in accordance with paint manufacturers recommendations or ARP Factory applied paint system to RAL_____ or BS_____ (delete where applicable) Materials to have finished coating to all significant surfaces
<b>Fitting</b>	Gutter to be fitted on "Britannia" Brackets at 915mm centres with an additional bracket required for all Running Outlets and Angles no further than 300mm from joint Brackets to be Fascia or Rafter Top-Fix or Rafter Side-Fix or Rise and Fall (delete where applicable) Expansion gaps of 3-4mm to be left within sockets
<b>Outlets</b>	Outlets to suit Ø 2.5 inch or 3 inch or 4 inch Circular "Britannia" downpipes (delete where applicable)
<b>Jointing</b>	Joints to be made with "Britannia" Gutter Jointing Kit or Joints to be made by applying two beads of Arbosil 1096 Low Modulus Sealant into the gutter socket and secured using M6 x 25mm bolts, neoprene washers and nuts Full fitting instructions to be supplied with delivery